

Work Order ID 130862-2

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130862

Page 1

Item ID: D3245-043

Revision ID:

Item Name: Door Assy

Start Date: 3/26/15 Start Qty: 16.00

Required Date: 3/26/15 Req'd Qty: 16.00

Reference:

Accept

N9000040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Approvals: Process Plan: MLJ Date: 15-03-23

QC: _____ Date: _____

Tooling:

Date: _____

SPC (Y/N): _____

Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3245	D								

100 Pick Kit 0.00

100

Packaging

Packaging

Memo

0.00

10X DAS 28 9-89 APR 08 2015

110 Small Fab 0.00

110

Small Fab

Small Fab

Memo

0.00

1-Install Studs and Gromets as per Dwg D32453-Bond Gasket using 3M ADHESIVE as per Dwg D3245

A/R 3M 1300/1300L ADHESIVE Batch: 2013/012

10X DAS 28 9-89 APR 08 2015

120 QC5- Inspect part completeness to step on W/O 0.00

120

QC

Quality Control

Memo

0.00

10X DAS 38 9-89 APR 09 2015

1966 05 06

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Item ID: D3245-043

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Item Name: Door Assy

Start Date: 3/26/15 Start Qty: 16.00

Required Date: 3/26/15 Req'd Qty: 16.00

Reference:

Accept

N9000040100

Setup Start ***NS1***

Stop ***NS2***

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location:

0.00

130

Packaging

Memo

X8

0.00

Packaging

ST 401
PPP B0967
PPP 129853

10

DAS
27
5-88

APR 09 2015

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLS 15-04-10

H 15-H-9

Picklist Print

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Work Order ID: 130862

Parent Item: D3245-043

Parent Item Name: Door Assy

130862

D3245-043

Start Date: 3/26/15

Required Date: 3/26/15

Start Qty: 16.00

Required Qty: 16.00

Comments: IPP Rev :A New Issue 07-09-11 JLM Verified By:EC
IPP Rev:b ECN 1052 07-10-31 DD verified by: JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
127H-35		Purchased		No		100	Each	57.0000	8	128			

127H-35

HALF GROMMET

**

DAS
28
9-89

APR 08 20

Location

Loc Qty

Loc Code

GA

57

m129198

57

131959X71

57

2351-20-012-C3Y

Purchased

No

100

Each

87.0000

8

128

2351-20-012-C3Y

STUD

**

DAS
28
9-89

Location

Loc Qty

Loc Code

GA

37

m131731

37

37

ST568

50

m131838

50

50

D3245-3

Manufactured

No

100

Each

5.0000

1

16

D3245-3

Door

**

DAS
28
9-89

Location

Loc Qty

Loc Code

GA

5

129531

5

130985X8

5

D3245-7

Manufactured

No

100

Each

11.0000

1

16

D3245-7

Gasket

**

DAS
28
9-89

Location

Loc Qty

Loc Code

GA

11

86107

10

87939

1

130867X2

10

